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1. Field of the Invention The present invention relates to the field of motor vehicle wheels. More specifically, the present invention relates to a method of repairing a semi-metallic wheel of a vehicle.

2. Description of the Prior Art A typical prior art wheel includes a wheel hub and an inner tire wheel rim. A typical prior art wheel hub is made from a steel hub ring or similar component that defines a central portion. A typical prior art inner tire wheel rim is a radiused component that has one or more radially extending spokes. The spoke is typically made of steel. A typical prior art wheel is made by welding the wheel hub to the inner tire wheel rim. More specifically, the steel rim is inserted into the steel hub and the perimeter of the tire wheel rim and the perimeter of the hub are positioned against one another so that the tire rim is captured between the hub and the wheel disk. The wheel hub is then welded around the entire perimeter of the tire wheel rim. The result of welding the wheel hub to the inner tire wheel rim is a combination of a steel wheel hub and a steel tire wheel rim. The prior art tires are made of elastomers. For this reason, the steel wheel rim will have negligible deformation of its shape when the tire is in use. Thus, the steel wheel rim is designed to be more or less fully loadbearing and

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only the tire is designed to be flexible. The primary problem associated with wheels manufactured in the way described above is that the welded connection between the steel wheel hub and steel tire wheel rim will have a brittle spot or arc of brittle metal that occurs when the weld is formed. If that spot or arc of brittle metal is sufficiently severe, a crack will form. The crack will continue to grow until, finally, the wheel hub or the wheel disk or both will fail. The crack will eventually cause the wheel to have a permanent defect that should be repaired in a way that is consistent with the product warranty. As a result, the wheel will be replaced with a new wheel.

Accordingly, it is desirable to have a

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